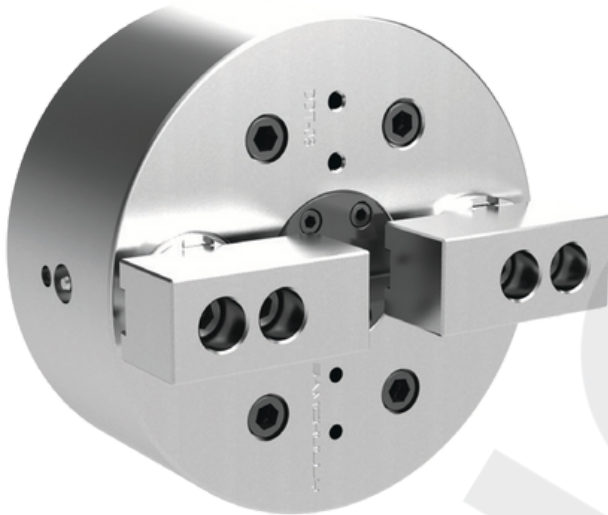


DDT

2-Jaw Draw-Down Chuck



Application

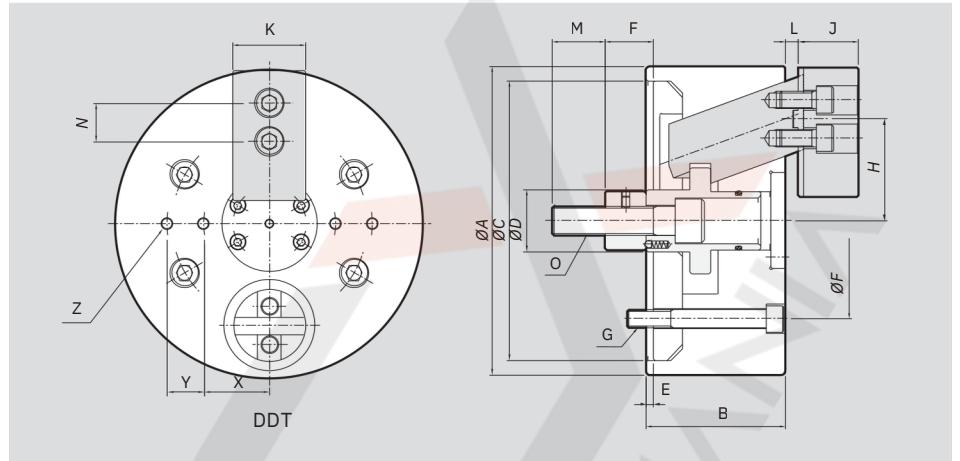
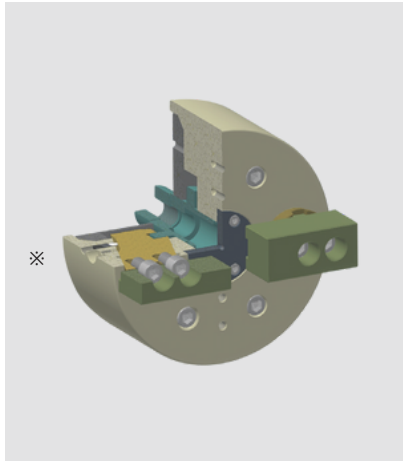
Workpiece pulled down to location for superior accuracy

Technical features

Ideal for machining square, rectangular and irregularly-shaped components Very accurate for parallel and perpendicular surfaces

SPECIFICATIONS

	DDT-06	DDT-08	DDT-10
Max. Clamping Force [kgf]	1600	2800	4000
Max. Drawbar Pull [kgf]	1000	1700	2500
Jaw Stroke Dia. [mm]	7.2	7.2	10.2
Plunger Stroke [mm]	10.0	10.0	16.0
Clamping Range Standard [mm]	35~85	40~200	50~250
Pin Jaw Top Jaw [mm]	35~80	40~150	50~200
Max. Speed [r.p.m.]	2500	2200	1800
Weight [kg]	14	26	42
GD2 [kgf·m2]	0.19	0.57	1.50



Maximum turning speed is based upon actual measurement.

DIMENSIONS

	DDT-06	DDT-08	D DT-1 0
ΦA	165	210	254
B	85	95	110
ΦC(h7)	140	190	230
ΦD	35	42	50
E	5	5	5
ΦF	104.8	133.4	171.4
G	M10	M12	M16
Hmax.	56.2	71	85
Hmin.	52.6	67.4	79.6
J	31	41	49
K	35	50	50
Lmax.	14	14	19
Lmin.	4	4	4
M	36	36	46
N	-	26	32
O	M16	M20	M24
Pmax.	33	38	47
Pmin.	23	28	32
X	35	45	55
Y	20	25	30
Z	M6	M8	M8