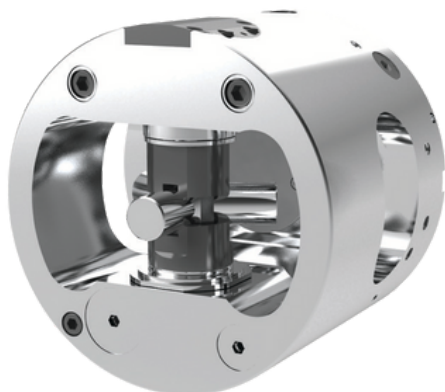


IAN

Auto-Indexing Chuck

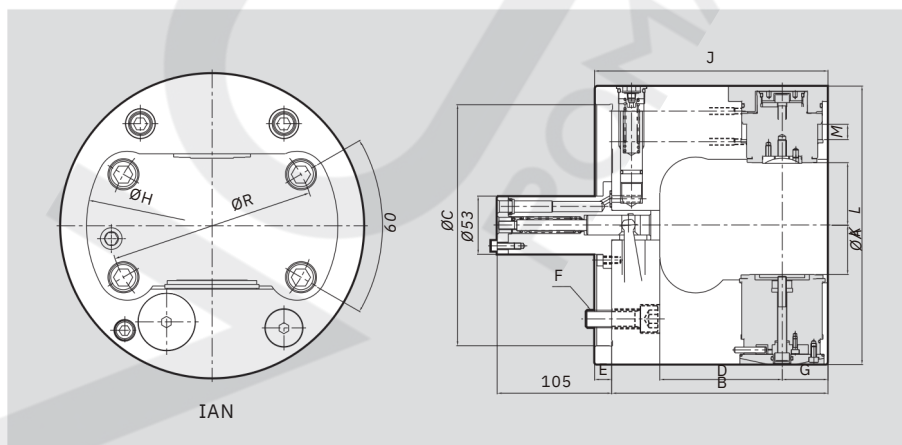
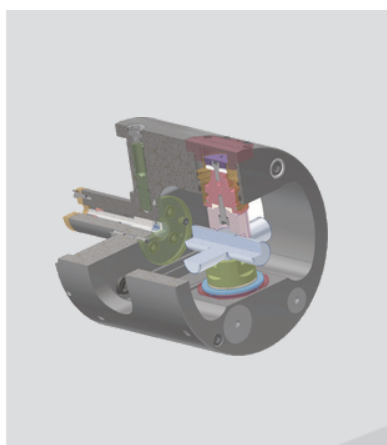


Application

on Workpieces requiring indexing to machine multiple surfaces in one operation

Technical features

Accurate, durable indexing system
Index positions 3 x 120° / 4 x 90°



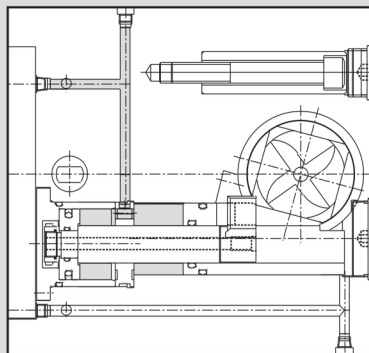
※ Maximum turning speed is based upon actual measurement.

DIMENSIONS

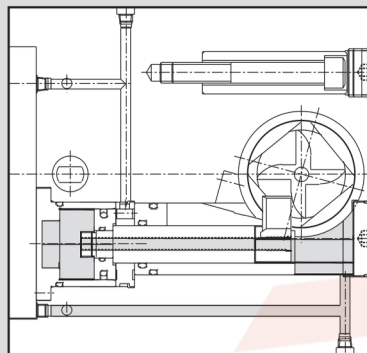
	IAN-235	IAN-254	IAN-280
ΦA	235	254	280
B	178	198	211
ΦC(h7)	170	220	220
D	99	112	125
E	16	16	16
F	M12	M14	M16
G	36	42	42
ΦH	180	210	250
J	194	214	227
K	42.5	45	58
L	47.5	45	70
M	4	12	17
R	133.4	171.4	171.4

SPECIFICATIONS

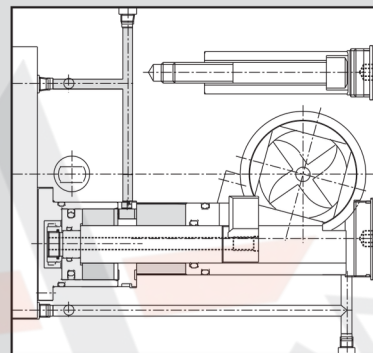
	IAN-235	IAN-254	IAN-280
Clamp Piston Area [cm2]	30	43	43
Max. Pressure [kgf·m2]	45	45	45
Max. Speed [r.p.m.]	3000	2500	2300
Weight [kg]	32	45	55
GD2 [kgf·m2]	0.27	0.47	0.88



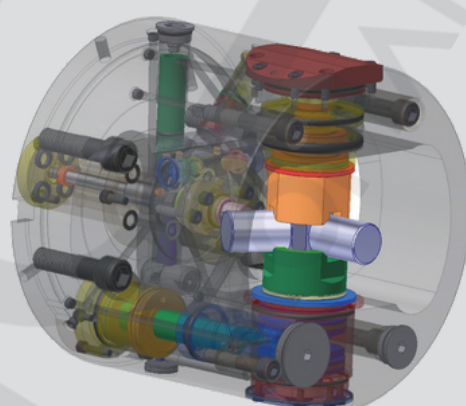
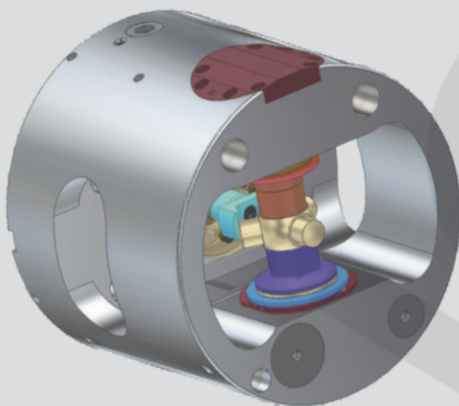
0°



45° INDEX



90° INDEX



Work Pieces

