

STA

Self-Centering Steady Rest



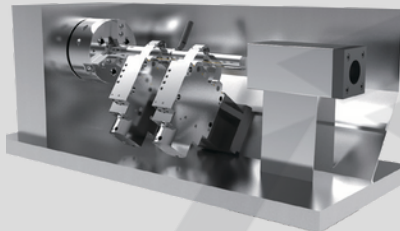
Application

on Lathes needing support for long bar and pipe

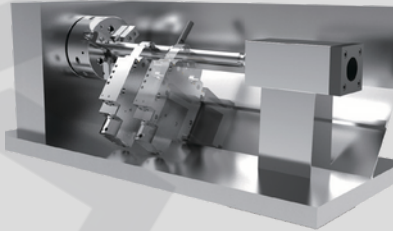
Technical features

The arms and center rollers are interconnected and designed to self-adjust to various size workpieces. The mechanical design improves durability by eliminating the need for springs.

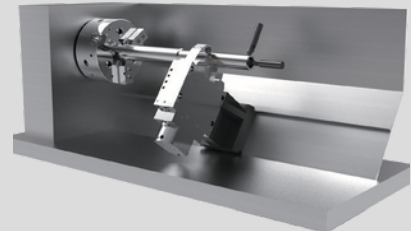
Fixed or Travelling Applications



Fixed Tandem Steady Rest



Travelling Steady Rest

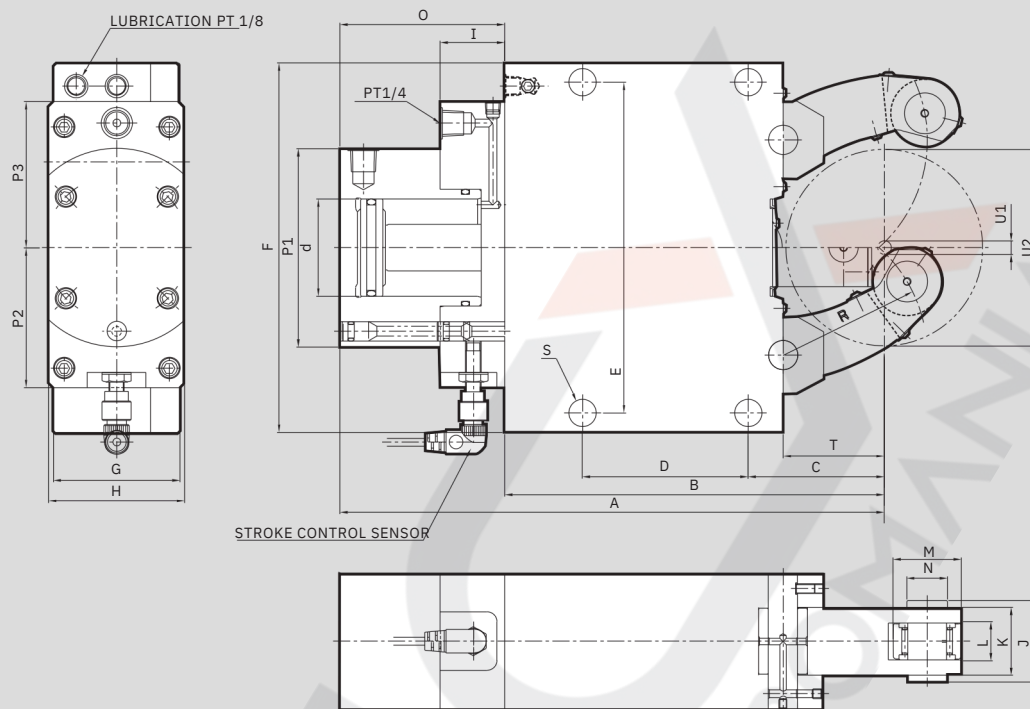


Fixed Steady Rest For End Machining

SPECIFICATIONS

	STA-1	STA-2	STA-3	STA-3.1	STA-3.2	STA-4	STA-5	STA-5.1	STA-6
Piston Area [cm ²]	7	19.6	50	50	50	78	78	78	132
Max. Clamping Force / Roller [kgf]	100	450	1000	1000	1000	1500	2000	2000	3000
Operation Pressure Max. [bar]	50	70	60	60	60	60	80	80	70
Operation Pressure Min. [bar]	6	8	8	8	8	8	8	8	8
Centering Range Max. [mm]	64	101	152	165	200	245	310	350	460
Centering Range Min. [mm]	4	8	12	20	50	30	45	85	125
Max. Roller Surface Speed [m/min]	800	800	725	725	725	715	700	700	700
Centering Accuracy [mm]	0.02	0.02	0.04	0.04	0.04	0.05	0.06	0.06	0.06
Repeatability Accuracy [mm]	0.005	0.005	0.007	0.007	0.007	0.007	0.01	0.01	0.01
Weight [kg]	6	14	39	40	43	92	152	155	420

STA



DIMENSIONS

	STA-1	STA-2	STA-3	STA-3.1	STA-3.2	STA-4	STA-5	STA-5.1	STA-6
A	207	279.5	429	437	455	608	697.5	717.5	944.5
B	137	195	311	319	335	448	510	530	709
C	51	70	115	123	138	146	178	198	215
D	64	85	135	135	135	240	270	270	330
E	118	170	262	262	262	365	400	400	640
F	132	190	290	290	290	400	440	440	680
G	55	70	85	85	85	110	145	145	145
H	70	68	100	100	100	144	144	144	158
I	33	33	37	37	37	37	37	37	37
J	24	42	52	52	52	67	83	83	83
K	20	35	45	45	45	60	75	75	75
L	12	19	25	25	25	25	29	29	29
M	19	35	47	47	47	52	62	62	80
N	6	21	25	25	25	32	36	36	42
O	70	84.5	118	118	120	160	187.5	187.5	235.5
P1	84	102	137	137	137	165	165	165	190
P2	66	72	90	90	90	102	102	102	115
P3	66	75	100	100	100	110	110	110	130
R	50.5	74	119	124	139	172	209	229	290
S	11	14	18	18	18	23	23	23	27
T	37	52	85	93	103	128	160	180	175
U1	4	8	12	20	50	30	45	85	125
U2	64	101	152	165	200	245	310	350	460